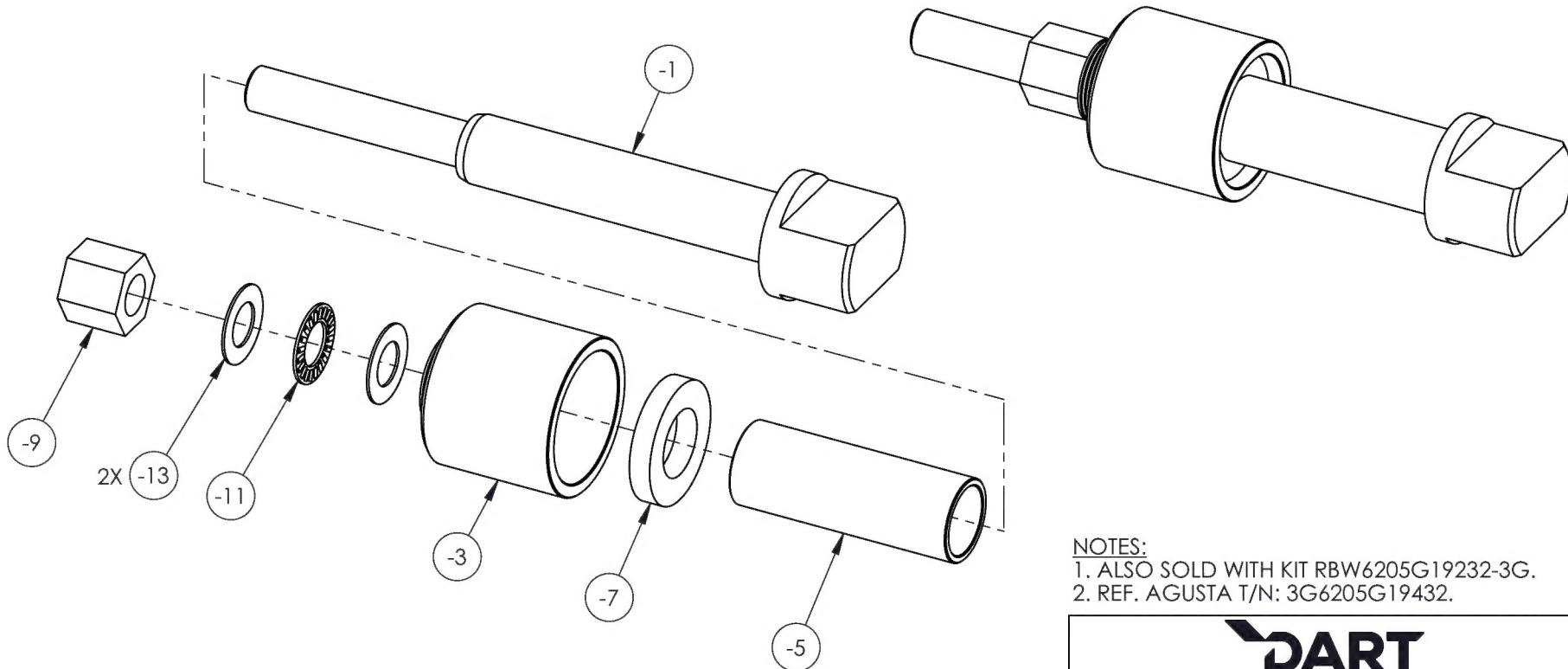


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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | BECAUSE OF DIFFERENT ENGRAVINGS CREATED -18 RECEIVER TO REPLACE -07 ON TOOL RBW6205G19432-3G. ADDED ENGRAVING NOTES TO -07 & -18. ADDED -3G TO ALL PART NUMBERS. TO -27 ADDED REF. DIMENSIONS. ON -3 & -17 DRAW BOLTS CHANGED ENGRAVINGS FROM T/N, S/N, ECT. TO T/N ONLY. | 9/21/2009 | WP | RW |
| 2 | 16-0031 | UPDATED TO NEW STANDARDS. -1, -5, -7 CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE 1 SC2. -1 ADDED MATT OPTION 4142 Q&T. CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE 1 SC2. CH'D DIMS WAS 2.950 IS 2.95, WAS .946 IS .95, WAS .120 IS .12, WAS 7.276 IS 7.28, WAS 1.572 IS Ø1.57. -3 CH'D DIMS WAS 3X .015 X 45° IS 3X .02 X 45°, WAS 1.970 IS 1.97, WAS .215 IS .22, WAS 1.256 IS 1.26. ADDED ENGRAVE NOTE. -5 CH'D DIMS WAS 4X .015 X 45° IS 4X .02 X 45°, WAS 2.950 IS 2.95. -7 CH'D DIM WAS .276 IS .28. -9 CH'D DIM WAS .882 HEX IS 3X .88. | 2/11/2016 | DPD | JAG |



NOTES:

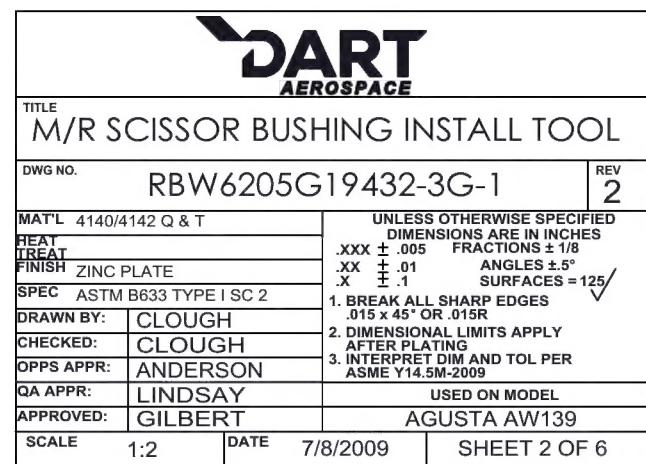
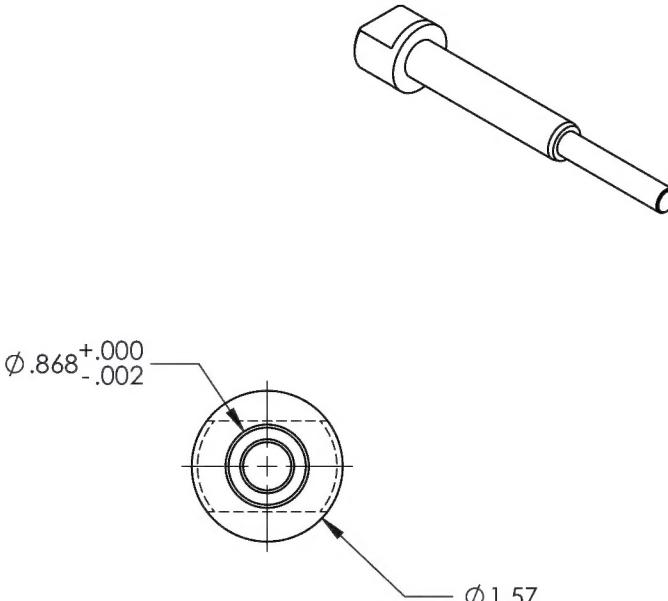
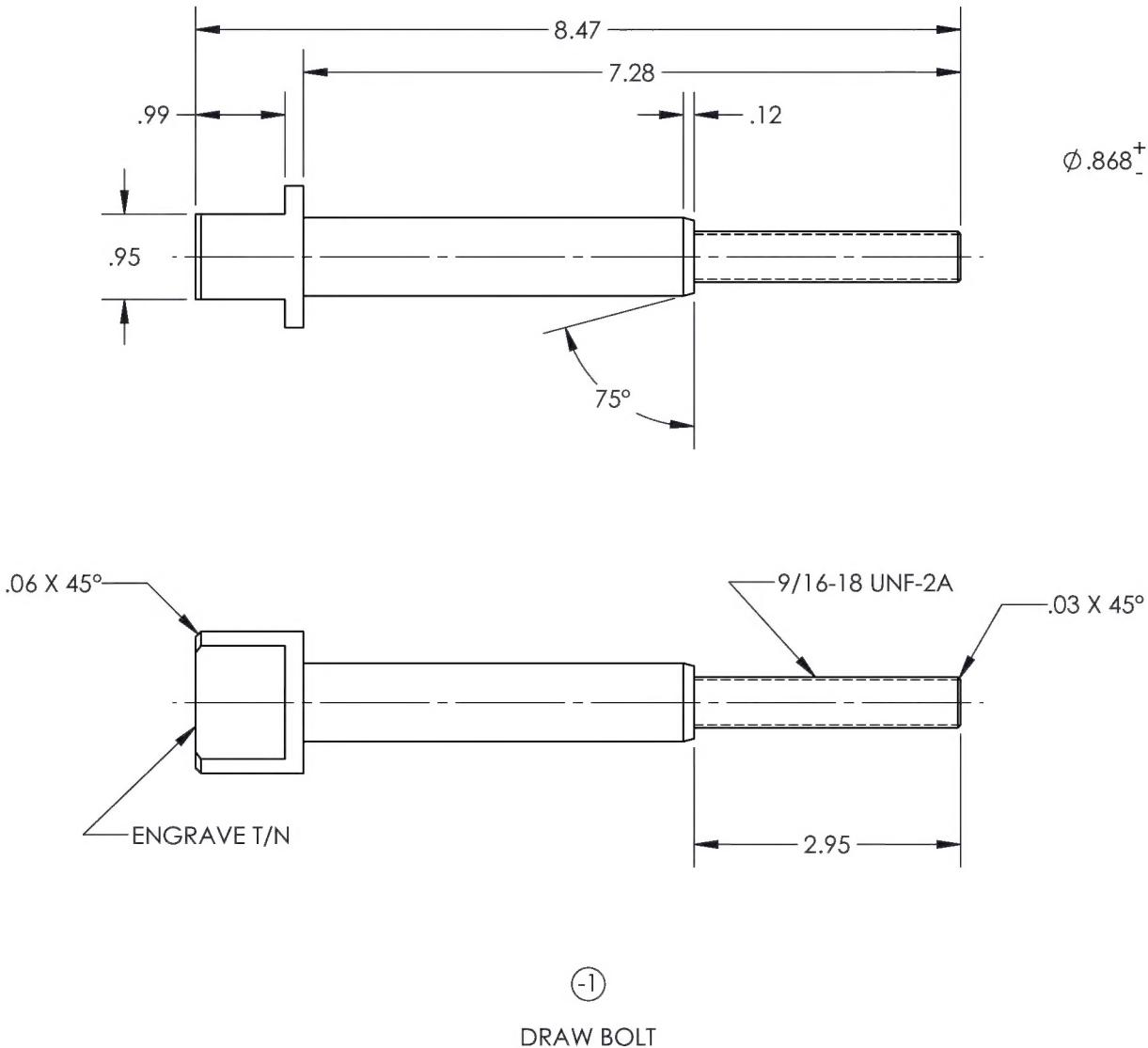
1. ALSO SOLD WITH KIT RBW6205G19232-3G.
2. REF. AGUSTA T/N: 3G6205G19432.



| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. | RBW6205G19432-3G | | 2 |
|----------|----------|-----|--------|----------------|-------------|---|-----------------------------------|-------------------|---------------------|---|-------------------------------|
| | | | | | | | | | MAT'L | | |
| | | | -1 | 1 | DRAW BOLT | 4140/4142 Q & T | | 2 | HEAT TREAT FINISH | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 | |
| | | | -3 | 1 | RECEIVER | 6061 | | 3 | SPEC | .XXX ± .005 .XX ± .01 X ± .1 | ANGLES ± .5° SURFACES = 125 ✓ |
| | | | -5 | 1 | SLEEVE | 1018/1020 CR | | 4 | DRAWN BY: CLOUGH | 1. BREAK ALL SHARP EDGES .15 x 45° OR .015R | |
| | | | -7 | 1 | WASHER | 1018/1020 CR | | 5 | CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| | | | -9 | 1 | TALL NUT | BRONZE ALLOY 642 | | 6 | OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| | B/O | -11 | 1 | THRUST BEARING | STEEL | Ø.562 I.D. X Ø1.000 O.D. X .0781 (APPLIED #NTA-916) | 1 | QA APPR: LINDSAY | USED ON MODEL | | |
| | B/O | -13 | 2 | THRUST WASHER | STEEL | Ø.562 I.D. X Ø1.000 X .031 (APPLIED #TRA-916) | 1 | APPROVED: GILBERT | AGUSTA AW139 | | |
| | | | | | | | | SCALE 1:2 | DATE 7/8/2009 | SHEET 1 OF 6 | |

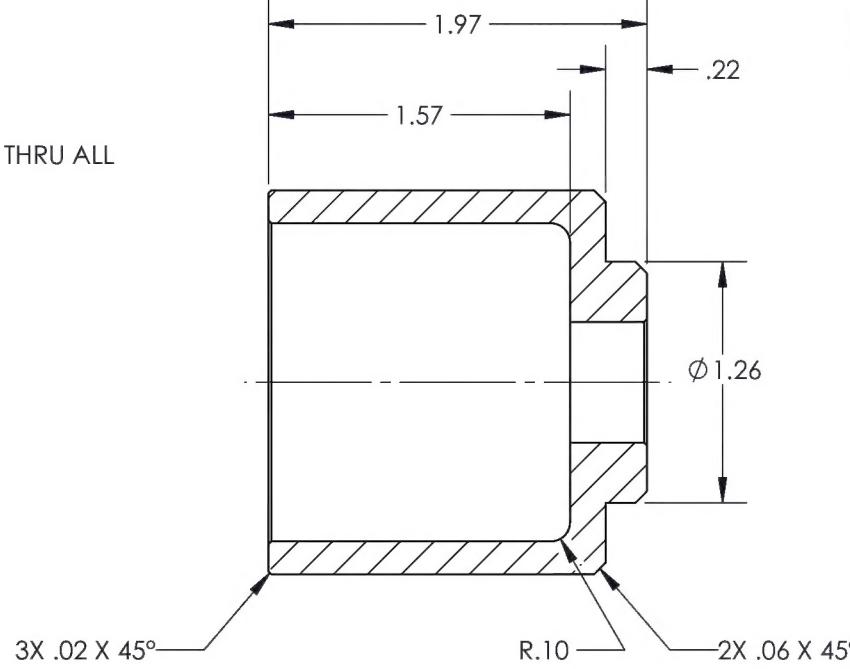
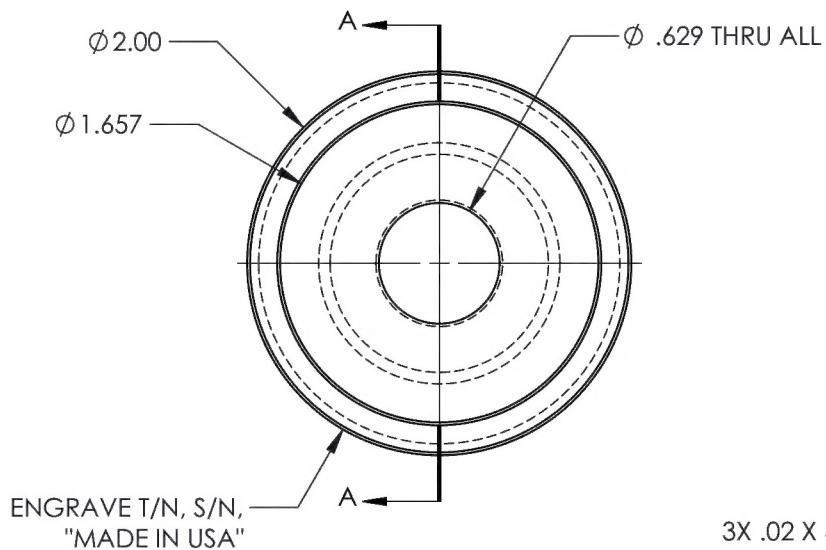
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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 16-0031 | -1 ADDED MAT'L OPTION 4142 Q&T, CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE I SC2, CH'D DIMS WAS 2.950 IS 2.95, WAS .946 IS .95, WAS .120 IS .12, WAS 7.276 IS 7.28, WAS 1.572 IS \varnothing 1.57. | 2/11/2016 | DPD | JAG |



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| REV | | | ECR | | | DESCRIPTION | | | REVISIONS | | |
|-----|---------|---|---------|----------|--|-------------|--|--|-----------|-----|-----|
| REV | ECR | DATE | INITIAL | APPROVED | | | | | | | |
| 2 | 16-0031 | -3 CH'D DIMS WAS 3X .015 X 45° IS 3X .02 X 45°, WAS 1.970 IS 1.97, WAS .215 IS .22, WAS 1.256 IS 1.26. ADDED ENGRAVE NOTE. | | | | | | | 2/11/2016 | DPD | JAG |

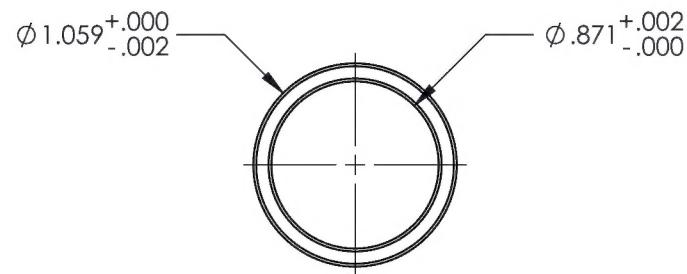
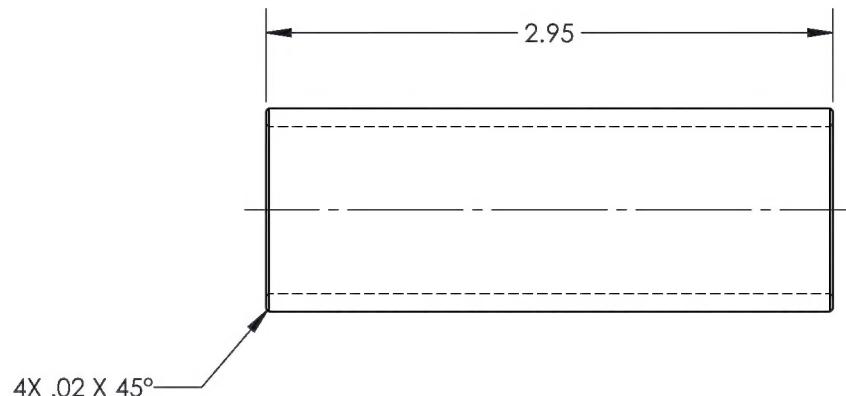
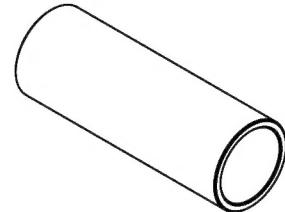


(-3)
RECEIVER

| | |
|--|------------------------------------|
| DART AEROSPACE | |
| TITLE M/R SCISSOR BUSHING INSTALL TOOL | |
| DWG NO. | RBW6205G19432-3G-3 |
| REV | 2 |
| MAT'L | 6061 |
| HEAT | UNLESS OTHERWISE SPECIFIED |
| TREAT | DIMENSIONS ARE IN INCHES |
| FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC | .XX ± .01 ANGLES ± 5° |
| MIL-A-8625, TYPE II, CLASS I | .X ± .1 SURFACES = 125 ✓ |
| DRAWN BY: | CLOUGH |
| CHECKED: | CLOUGH |
| OPPS APPR: | ANDERSON |
| QA APPR: | LINDSAY |
| APPROVED: | GILBERT |
| USED ON MODEL | |
| AGUSTA AW139 | |
| SCALE | 1:1 |
| DATE | 7/8/2009 |
| SHEET 3 OF 6 | |

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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 16-0031 | -5 CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D DIMS WAS 4X .015 X 45° IS 4X .02 X 45°, WAS 2.950 IS 2.95. | 2/11/2016 | DPD | JAG |



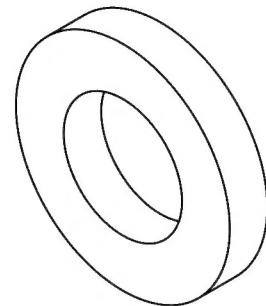
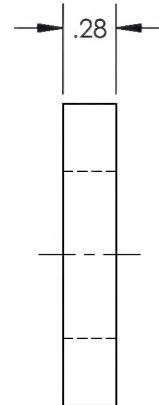
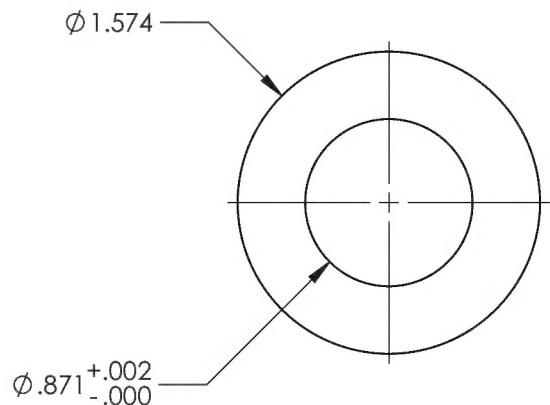
(-5)

SLEEVE

| DART AEROSPACE | |
|--|-----------------------------|
| TITLE | |
| M/R SCISSOR BUSHING INSTALL TOOL | |
| DWG NO. RBW6205G19432-3G-5 | |
| REV 2 | |
| MAT'L 1018/1020 CR | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| HEAT | .XXX ± .005 FRACTIONS ± 1/8 |
| TREAT | .XX ± .01 ANGLES ± 5° |
| FINISH | X ± .1 SURFACES = 125 ✓ |
| SPEC ASTM B633 TYPE I SC 2 | |
| DRAWN BY: | CLOUGH |
| CHECKED: | CLOUGH |
| OPPS APPR: | ANDERSON |
| QA APPR: | LINDSAY |
| APPROVED: | GILBERT |
| USED ON MODEL | |
| AGUSTA AW139 | |
| SCALE | 1:1 |
| DATE | 7/8/2009 |
| SHEET 4 OF 6 | |

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| REVISIONS | | | | | |
|-----------|---------|--|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 16-0031 | -7 CH'D FINISH WAS YELLOW ZINC PLATE IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D DIM WAS .276 IS .28. | 2/11/2016 | DPD | JAG |



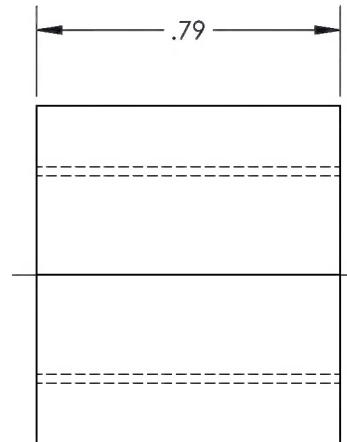
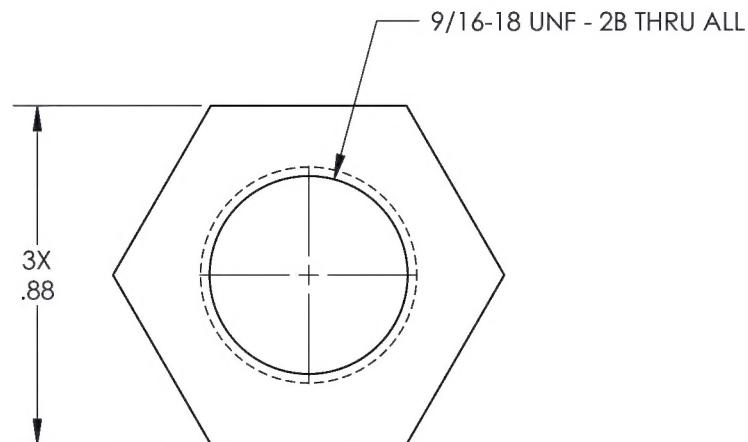
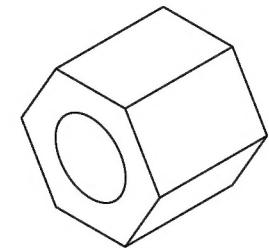
(-7)

WASHER

| DART AEROSPACE | |
|--|---------------|
| TITLE M/R SCISSOR BUSHING INSTALL TOOL | |
| DWG NO. RBW6205G19432-3G-7 REV 2 | |
| MAT'L 1018/1020 CR | |
| HEAT | |
| TREAT | |
| FINISH ZINC PLATE | |
| SPEC ASTM B633 TYPE I SC 2 | |
| DRAWN BY: | CLOUGH |
| CHECKED: | CLOUGH |
| OPPS APPR: | ANDERSON |
| QA APPR: | LINDSAY |
| APPROVED: | GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/8 | |
| .XX ± .01 ANGLES ± 5° | |
| X ± .1 SURFACES = 125 ✓ | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| SCALE 1:1 | DATE 7/8/2009 |
| USED ON MODEL | |
| AGUSTA AW139 | |
| SHEET 5 OF 6 | |

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| | | | REVISIONS | | | |
|-----|---------|----|----------------------------------|-----------|---------|----------|
| REV | ECR | | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | 16-0031 | -9 | CH'D DIM WAS .882 HEX IS 3X .88. | 2/11/2016 | DPD | JAG |



TALL NUT

(-9)

| DART AEROSPACE | |
|---|----------|
| TITLE | |
| M/R SCISSOR BUSHING INSTALL TOOL | |
| DWG NO. | |
| RBW6205G19432-3G-9 | |
| REV 2 | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓ | |
| MAT'L BRONZE ALLOY 642 HEAT TREAT FINISH SPEC | |
| DRAWN BY: | CLOUGH |
| CHECKED: | CLOUGH |
| OPPS APPR: | ANDERSON |
| QA APPR: | LINDSAY |
| APPROVED: | GILBERT |
| USED ON MODEL | |
| AGUSTA AW139 | |
| SCALE | 2:1 |
| DATE | 7/8/2009 |
| SHEET 6 OF 6 | |